

Important customer  
information. Do not  
remove from gun.

# Winchester Model 49 Saddlegun®

America's safest  
lever action  
.22 rifle



# Congratulations

Your new Ithaca Model 49 Saddlegun® has been for years the first rifle for Americans. It's the one fathers give to sons, because of its safety features. It's the one shooters respect for its good looks, authentic Western styling, lever action and accuracy.

## Product Warranty

Ithaca products are warranted against defects in workmanship and materials for one year from purchase. Manufacturer's warranty obligations are limited to repair or replacement of defective parts in products returned to its or an authorized Warranty Repair Station and manufacturer assumes no liability for any incidental or consequential damages. Ithaca guns are designed, manufactured and proof-tested to specifications of factory loaded ammunition. Use of other than factory loaded ammunition invalidates this warranty. No warranties are authorized to be made other than those stated herein. This warranty is expressly in lieu of any other expressed or implied warranties, including any implied warranty of merchantability or fitness, and of any other obligation on the part of the manufacturer.

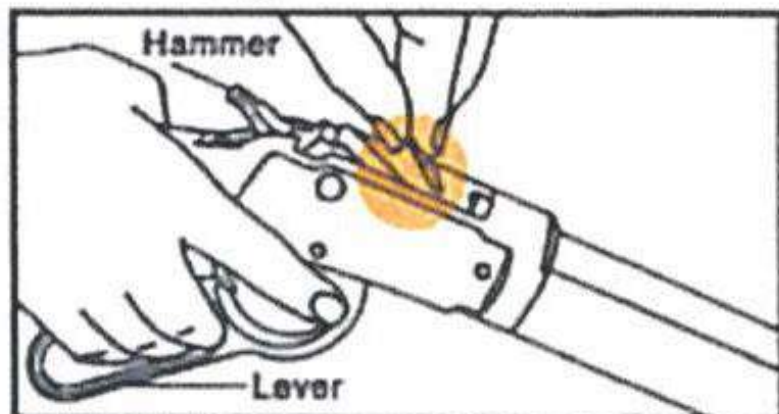
**Your Model 49 Saddlegun is completely assembled before it leaves the factory. But, it should be thoroughly cleaned . . . especially the bore . . . before it is shot. Once it is cleaned, it's ready to fire using the following instructions.**





# Loading and Unloading

**1.** Open the action by lowering lever to full forward position. Return lever toward you until a slight stop is felt and front end of grooved loading ramp lines-up with



lower edge of cartridge chamber. Push cartridge nose-first down grooved loading ramp, and all the way forward until it is stopped by the ejector. Now close the action by raising lever until breech block raises to top of rifle and locks.

**2.** Your rifle is now ready to be fired. Always point the barrel in a safe direction. Pull the hammer all the way back toward you until you feel it lock in place.

**3.** To unload or eject a fired shell, lower the lever with a firm, positive force to the full forward position.

## Safety

This Model 49 is equipped with the rebounding hammer type safety. The rifle is in "safety" when the hammer is not cocked. It will not fire until it has been fully cocked, and the trigger is squeezed.

To put the rifle in "safe" position when the hammer has been cocked, hold the hammer firmly with your thumb . . . release the trigger . . . and SLOWLY lower the hammer. Again, always point the rifle in a safe direction.

## Sight Adjustment

Your new Saddlegun was sighted-in at the factory before it was shipped. For your personal preferences, the sights can be re-adjusted easily. To move the point of impact up, move the sight step toward you. To get the point of impact down, move the sight step toward the front of the rifle.

## Cleaning

Bore should be cleaned using proper size rod and cloth cleaning patch. Lubricate all pivot and friction points with a good, light oil.

# WARRANTY CARD—WARRANTY NOT VALID UNLESS CARD IS RETURNED

Serial Number	Model Number Model 49	Gauge Or Caliber	Date Of Purchase Month      Day      Year
Your Name (Please Print) Mr.   Mrs.   Miss		Dealer Name And Street Address	
Your Street Address		City—State	Zip Code

<b>IN WHICH AGE GROUP ARE YOU?</b> <input type="checkbox"/> Under 18 <input type="checkbox"/> 45-54 <input type="checkbox"/> 18-24 <input type="checkbox"/> 55-64 <input type="checkbox"/> 25-34 <input type="checkbox"/> 65 And Over <input type="checkbox"/> 35-44	<b>WHICH EDUCATION LEVEL HAVE YOU ATTAINED?</b> <input type="checkbox"/> Grade School Or Less <input type="checkbox"/> Some High School <input type="checkbox"/> High School Graduate <input type="checkbox"/> Some College <input type="checkbox"/> College Graduate <input type="checkbox"/> Some Post Graduate	<b>WHAT WILL BE YOUR MAIN USE OF THIS FIREARM?</b> Please check one only. <input type="checkbox"/> Small Game Hunting <input type="checkbox"/> Water Fowl Hunting <input type="checkbox"/> Deer Hunting <input type="checkbox"/> Varmint Shooting <input type="checkbox"/> Trap <input type="checkbox"/> Skeet <input type="checkbox"/> Other Target Shooting <input type="checkbox"/> Other (Specify)
<b>IN WHAT SIZE COMMUNITY DO YOU LIVE?</b> <input type="checkbox"/> Under 2,500 <input type="checkbox"/> 2,500-25,000 <input type="checkbox"/> 25,001-100,000 <input type="checkbox"/> 100,001-500,000 <input type="checkbox"/> 500,001-1,000,000 <input type="checkbox"/> Over, 1,000,000	<b>IN WHICH INCOME GROUP ARE YOU?</b> <input type="checkbox"/> Under \$3,000 <input type="checkbox"/> \$3,000-\$4,999 <input type="checkbox"/> \$5,000-\$6,999 <input type="checkbox"/> \$7,000-\$7,999 <input type="checkbox"/> \$8,000-\$9,999 <input type="checkbox"/> \$10,000-\$14,999 <input type="checkbox"/> \$15,000-\$24,999 <input type="checkbox"/> \$25,000-Over	<b>HOW LONG SINCE LAST PURCHASE OF A GUN?</b> <input type="checkbox"/> First Firearm <input type="checkbox"/> 0-12 Months <input type="checkbox"/> 1-2 Years <input type="checkbox"/> 2-3 Years <input type="checkbox"/> More Than 3 Years
<b>WHAT IS YOUR PRIMARY OCCUPATION?</b> <input type="checkbox"/> Professional And Technical <input type="checkbox"/> Sales, Sales Service <input type="checkbox"/> Manager, Officials, Proprietors <input type="checkbox"/> Craftsman, Foreman, Machine Operator <input type="checkbox"/> Military <input type="checkbox"/> Transportation <input type="checkbox"/> Farm Laborer Or Foreman <input type="checkbox"/> Non-Farm Laborer <input type="checkbox"/> Farm Owner Or Manager <input type="checkbox"/> Clerical <input type="checkbox"/> Student <input type="checkbox"/> Other	<b>TYPE OF STORE WHERE PURCHASED</b> <input type="checkbox"/> Sporting Goods <input type="checkbox"/> Hardware <input type="checkbox"/> Dept. Or Variety <input type="checkbox"/> Gun Specialty <input type="checkbox"/> Auto Supply <input type="checkbox"/> Military <input type="checkbox"/> Discount Store <input type="checkbox"/> Other	<b>YOUR REASON FOR BUYING AN ITHACA</b> <input type="checkbox"/> Price <input type="checkbox"/> Quality <input type="checkbox"/> Prior Use <input type="checkbox"/> Recommended By Dealer <input type="checkbox"/> Recommended By Friend <input type="checkbox"/> Features <input type="checkbox"/> Saw An Advertisement <input type="checkbox"/> Saw Descriptive Literature <input type="checkbox"/> Read Magazine Article
<b>WHAT MAGAZINES DO YOU READ REGULARLY?</b> (List in order of preference) 1. _____ 2. _____ 3. _____ 4. _____	<b>DID YOU PURCHASE FROM?</b> <input type="checkbox"/> Dealer's Display <input type="checkbox"/> Factory Sealed Box <b>HOW MANY GUNS DO YOU CURRENTLY OWN?</b> _____	<b>DID YOU PURCHASE ANY OTHER PRODUCTS?</b> Cases, etc. <input type="checkbox"/> Yes <input type="checkbox"/> No If yes what? Please give brand name.

Rifles \_\_\_\_\_ Shotguns \_\_\_\_\_



Place  
Stamp  
Here

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**BUSINESS REPLY MAIL**

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**ITHACA GUN COMPANY, INC.  
ITHACA, NEW YORK 14850**

# **ithacagun**    **MODEL 49 SADDLEGUN**

## **.22 LONG RIFLE SINGLE SHOT RIFLE**

