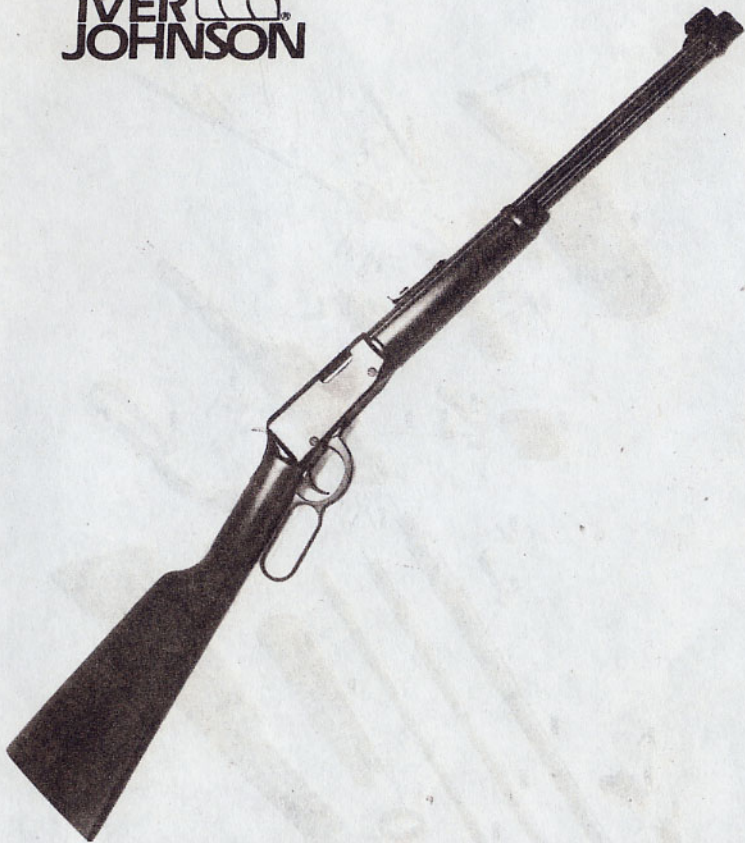


**IVER
JOHNSON**



MAGNUM LEVER ACTION RIFLE

MODEL: EW.22MHL

Caliber: Cal. .22 Winchester Magnum Firearm

Please specify on order parts number and name.



MAGNUM LEVER ACTION
MODEL 670
Caliber .45 Winchester Magnum Rimfire

Cat. No.	Spare Parts	Cat. No.	Spare Parts
7301	Frame	7123	Main spring guide
7302	Barrel	7124	Main spring
7103	Cylindrical pin	7125	Rear sight
7303	Magazine tube outside	7126	Rear sight elevator
7105	Tapered pin	7127	Forearm
7304	Carrier	7128	Rear band
7107	Set screw	7129	Rear band screw
7305	Carrier lever	7309	Front sight
7306	Tube	7131	Conical pin
7307	Carrier spring	7132	Front sight cover
7308	Finger lever	7311	Breech bolt
7114	Finger lever pin	7135A	Firing pin
7115	Locking bar	7136	Firing pin spring
7116	Locking bar spring	7312	Extractor
7117	Locking bar pin	7138	Extractor spring
7118	Trigger	7139	Cylindrical pin
7119	Trigger spring	7310	Receiver
7120	Cylindrical pin	7141A	Setscrew with disk
7121	Hammer	7313	Magazine
7122	Hammer pin	7314	Butt stock complete
		7144	Upper tang screw

1. GENERAL DIRECTIONS. The EW.22MBL is a lever action rifle that is loaded and repeated by lowering the finger level (7308) all the way downward and then returning it to the original position. When shooting the finger level must be in the upright position in order to fire.

2. OPERATION INSTRUCTIONS FOR EW.22MHL. After checking to see that the chamber is empty unlock magazine (7313) and pull it out of tube until the loading slot is open. Fill the magazine with not more than 12 cartridges, then lock it again. Push the loading lever (7308) all the way forward and then back again (repeating mechanism), the rifle is now ready to fire. After firing, the empty cartridge case will be ejected automatically by means of the repeating mechanism. At the same time, a new cartridge will be transported into the chamber.

3. FOR SAFE CARRYING With the rifle pointed in a safe direction hold hammer (7121) to the rear securely with your thumb and pull trigger (7118). As soon as the hammer can be moved forward, remove

finger from trigger and release hammer as far as it will go. The rifle is on safe. Trigger must be immovable. It is recommended to practice this procedure several times with the unloaded rifle.

4. DISASSEMBLING PROCEDURE. After checking to see that the rifle is unloaded and the chamber is empty loosen screws (7141A and 7144), remove receiver (7310) by lifting it, pull breech bolt out of receiver. For re-assembling, follow this procedure in the reverse way. When assembling the receiver, move loading lever (7313) slightly in order to let the lever-stud slip into the catch ring of the breech bolt (7311).

Safety Precautions:

Always carry the firearm with the safety on. Make sure that after finishing shooting, the firearm is empty and that no cartridge is left in the barrel, carrier or magazine. Never point the weapon at anything you don't intend to shoot. ANY FIREARM IS DANGEROUS IF NOT CAREFULLY AND SAFELY HANDLED.

Technical data:

1. Grooved receiver for telescope mounts
2. Adjustable rear sight
3. Every weapon factory test-fired

Caliber:	.22 Winchester Magnum Rimfire only
Overall length:	35.8"
Barrel length:	18.5"
Weight:	5.5 lbs.
Magazine capacity:	12 shot



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