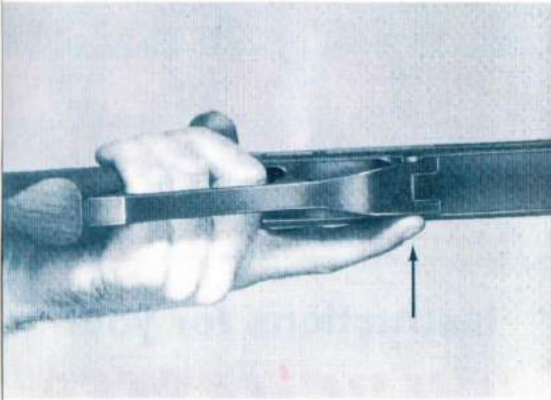


## How to operate

1. Open action to insure that rifle is unloaded, then close action.
2. Put safety "on" by pushing button from left to right until red band disappears.



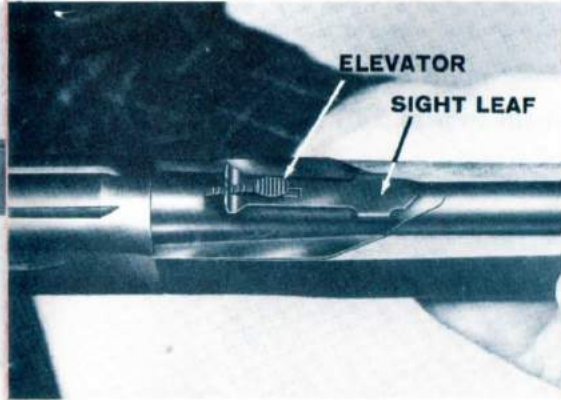
3. Twist magazine tube plug to unlock and pull tube out until colored follower clears loading port. Load magazine, then push tube in. Twist magazine tube plug to lock. Care should be taken while pushing tube in as it is under spring tension.



4. To load chamber, pivot lever down fully then return to closed position.
5. To fire, take safety "off" by pushing button from right to left so that red band appears.

## To adjust sights

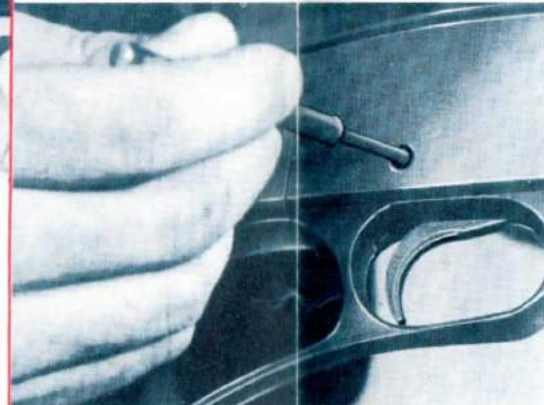
1. If gun is shooting low, move rear sight elevator to the rear one or more notches. Fire again and adjust as above until bullet strikes at sighted elevation. If gun is shooting high, elevator should be moved forward.



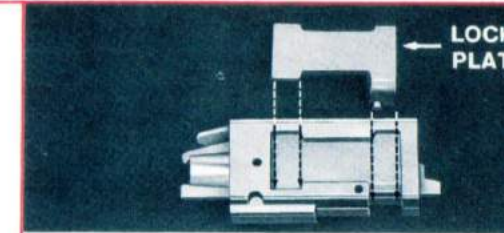
2. If gun is shooting to the left, gently tap rear sight leaf (where fastened to the barrel) to the right being careful not to mar the finish. Fire again and adjust as above until bullet strikes at aiming point. If gun is shooting to the right, the leaf should be tapped to the left.

## How to take down

1. Open action to insure that rifle is unloaded, then close action.
2. Put safety on.
3. Twist magazine tube plug to unlock and pull out inside tube.
4. Remove rear mounting pin by pushing out from either side. Pivot trigger assembly down then pull back. Bolt and locking plate will come out with trigger assembly.



## How to assemble



1. Locate locking plate in bolt recess. Partially open finger lever by depressing forward portion of disconnecter.



2. Place locking plate pin in cam slot and position lever until bolt lays flat on hammer housing as illustrated.



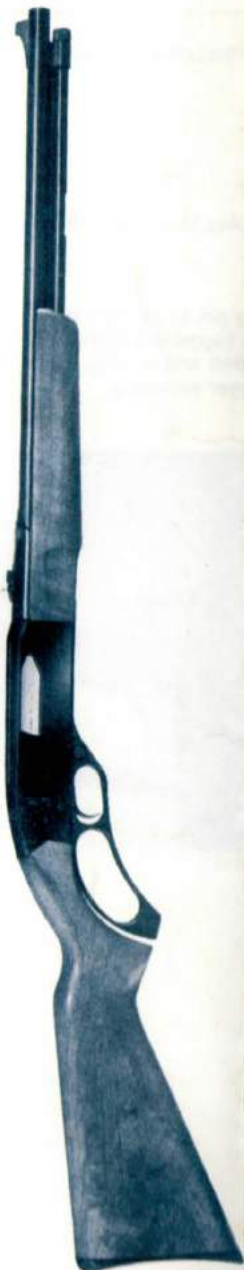
3. Holding horizontally, locate front mounting pin into receiver hole and pivot assembly into receiver. Insert rear mounting pin flush with receiver.





Care of  
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**WINCHESTER**

Protect your new rifle with good gun care products, give it regular attention, and it will give you year-after-year of shooting fun. Avoid excessive use of cleaning solvents on the tough composition magazine tube spacer.



## Specifications

**Magazine Capacity** — Eleven 22 Winchester Magnum Rimfire Only.

**Sights** — Rear: Open, adjustable for elevation and windage.  
Front: Square post on streamline ramp.

**Receiver** — Grooved for tip-off scope mounts.

**Bolt** — Engine turned.

**Barrel** — 20 $\frac{1}{2}$ " ; 1 turn in 16" — right hand twist.

**Overall Length** — 39"

**Stock Dimensions** — Pull — 13 $\frac{5}{8}$ " , drop at comb 1 $\frac{3}{4}$ " , drop at heel 2 $\frac{1}{4}$ " .  
(Deluxe Model — drop at Monte Carlo 2 $\frac{1}{4}$ " .)

**Weight** — 5 lbs., approximate.

### additional features on model 255 deluxe:

High-gloss Monte Carlo select walnut stock.  
Fluted with cheek piece.  
Basket-weave checkering.  
White spacer between butt plate and stock.  
Sling swivels.  
Specially finished receiver.

### completely modern!

**MODERN DESIGN.** Perfectly balanced, graceful contours make the Model 255 extremely fast handling and a natural pointer.

**MODERN METHODS.** The latest in manufacturing skills assure accuracy, reliability and sure-fire functioning.

**MODERN EQUIPMENT.** The newest types of production machinery make it possible for you to get hand-crafted standards of quality at a popular price.

**MODERN MATERIALS.** Space age materials guarantee strength and durability.



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THE BIGGEST BUY IN SMALL BORE SHOOTING

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Instructions for your  
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model 255 & 255 deluxe  
lever action rifle